

Work Order ID 153945

153945

Page 1

Tuesday, November 29, 2016 11:56:33 AM

Item ID: D2529 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Washer
Start Date: 12/1/2016 Start Qty: 100.00 ***100*** Cust Item ID:
Required Date: 12/15/2016 Req'd Qty: 100.00 ***100*** Customer:
Reference:

Approvals: Process Plan: DAS 21 9-89 Date: Tooling: Date: Run Start ***NR1***
QC: NOV 29 2016 SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2529	Rev E								
100	PURCHASING	0.00						NOV 30 2016	DAS 13 9-89
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: <u>34477</u> Possible Supplier: Main Industrial, P/N: PFS FW14S1								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.33							
Packaging	Ensure Material Release Note is attached								
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									

100

100x 80/6-12-1

100

DAS 38 9-89
DEC 02 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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								Lead hand / Supervisor Approval Verification																	
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Tuesday, November 29, 2016 11:56:33 AM

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130	Identify as per dwg & Stock Location: <u>Store</u>	0.00							
130	Packaging	Memo				100	DAS 6 9-89		DEC 02 2016
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC	Memo					DAS 21 9-89		DEC 05 2016
	Quality Control								

CMF 16-12-02

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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OTHER : _____					

Picklist Print

Tuesday, November 29, 2016 11:56:35 AM

Page 1

Work Order ID: 153945

153945

Parent Item: D2529

D2529

Parent Item Name: Washer

Start Date: 12/1/2016

Required Date: 12/15/2016

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP: C01.09.18Added purchasing infoCB
IPP D 07.07.06 rev E dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

PFS-FW14S1

Purchased

No

Each

0.0000

100

PFS-FW14S1

WASHER

100 x Sp/16-12-1.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

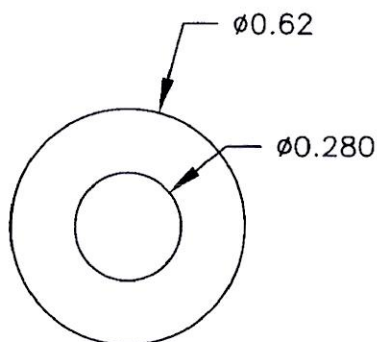
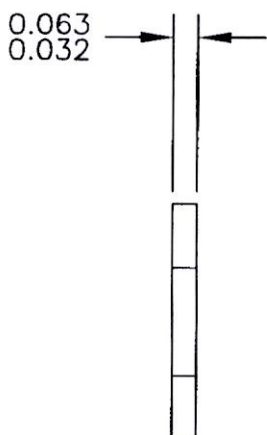
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DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2529	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE WASHER	SCALE 2:1

RELEASED
07.06.28 *[Signature]*

A	95.12.22	NEW ISSUE
B	96.08.28	ADD SS
C	97.03.24	RE-DESIGN, CHANGE MATERIAL SPEC.
D	97.10.14	CHANGE THICKNESS (TSR A144)
E	07.04.17	UPDATE DRAWING NOTES



NO. 153945 MJS
16-11-29
WORK ORDER
WITHOUT NOTICE
SUBJECT TO AMENDMENT
CONTROLLED COPY
RETURN TO
ENGINEERING
NO. 153945 MJS
16-11-29

D2529 WASHER

- 1) MATERIAL: AISI 303 OR AISI 304/316 STAINLESS STEEL
(REF DART MATERIAL SPEC M303R OR M304R)
- 2) POSSIBLE SUPPLIER: ACKLANDS, P/N: PFS FW14S1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34477**

Purchase Order Date 11/30/2016

PO Print Date 11/30/2016

Page Number 2 of 3

Order From :

VC-MAI001

Ship To : DART AEROSPACE LTD

MAIN INDUSTRIAL SALES LTD.
1475, TESSIER
HAWKESBURY, ON K6A 3S6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613 632 3595

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$8.00

4 7/16-14-050C

SS Bolt 7/16 5" Long
(92198A672)

12/2/2016 FN

50.00

\$1.42

\$71.00

Yes

Each

12/2/2016

Line Total: \$71.00

5 PFS-FW14S1

WASHER

12/2/2016

100.00

\$0.03

\$2.70

Yes

Each

12/2/2016

Line Total: \$2.70

AS PER DWG D2529 REV. E
B153945

Spillover

Note:

11/30/2016

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE November 30, 2016

NUMBER 0000200971

CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
34477	EB	30-Nov-16		0000200971
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER DESCRIPTION	LOCATION	UOM	QUANTITY REQ. SHIPPED	B.O.
0-516X112CHBSS 5/16-1 X 1 1/2 18-8 HEX BOLTS YOUR PART #: 5/16-18-015C	26B7	EA	100 100	
0-516FWSS 5/16 18-8 FLAT WASHER YOUR PART #: 5/16WC	26A6	EA	300 300	
0-716FWSS 7/16 FLAT WASHER STAINLESS YOUR PART #: 7/16WC	26A6	EA	100 100	
0-716X5CHBSS 7/16-14 x 5" HEX BOLTS 18-8 STAINLESS YOUR PART #: 7/16-14-050C	26C7	EA	50 50	
0-14FWSS 1/4 18-8 FLAT WASHER YOUR PART #: PFS-FW14S1	26A6	EA	100 100	

8016-12-01